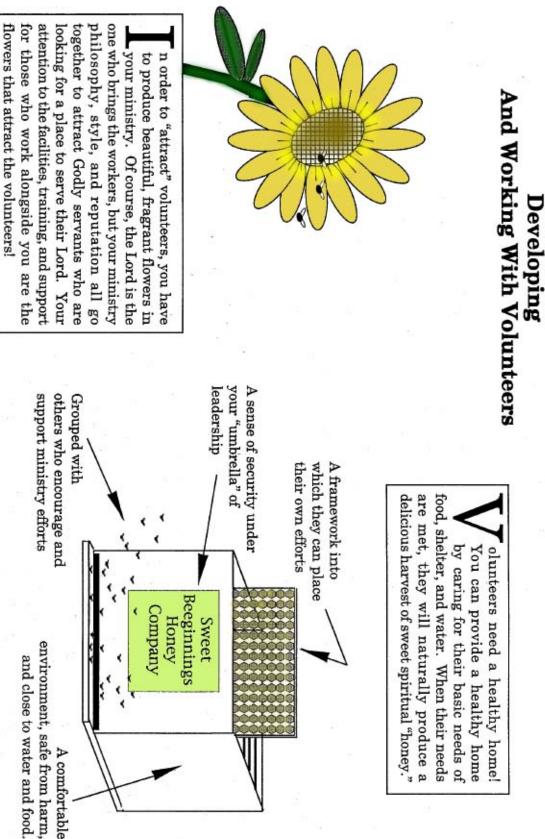
Developing And Working With Volunteers



A comfortable